

# Work Order ID 52919 -2

October 19, 2009 12:59:19 PM



Page 1

Item ID: D3926-1

Revision ID: A

Item Name: Wedge

Start Date: 10/19/09 Start Qty: 4.00

Required Date: 11/02/09 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan: *PL*

Date: *09-10-09*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3926

Rev A

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3926

Dwg Rev: *A*

Prog Rev: *A*

2-Deburr if necessary

0.00

*B 9-10-21*

*(16)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

*B 9-10-21*



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3926-1 <sup>→ D350636-105</sup> PAR #: N/A Fault Category: Sm FFB NCR: Yes No DQA: 1 Date: 09-11-06  
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: 1 Date: 09-11-18

NCR: <u>52919</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
9/10/21	#100	Found <del>and</del> qty 1 part with A cut wire from wastage EC machine malfunction	<u>09.10.21</u>	Scrap and Destroy No Repl/qa	<u>AB</u> 9-10-21	<u>S</u> 02/10/21	<u>09.10.21</u>	<u>S</u> 2/10/21

NOTE: Date & initial all entries





# Work Order ID 52919

October 19, 2009 12:59:19 PM



Page 2

Item ID: D3926-1

Revision ID: A

Item Name: Wedge

Start Date: 10/19/09 Start Qty: 4.00

Required Date: 11/02/09 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

⇒ 507/10/21

(X5)

(X6)

130



Small Fab

Small Fab

Memo

I - Deburr if necessary

0.00

0.00

SA 09/10/21

(5)

0

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

⇒ 507/10/21

(X5)

0



# Work Order ID 52919

October 19, 2009 12:59:19 PM



Page 3

Item ID: D3926-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Wedge

Start Date: 10/19/09 Start Qty: 4.00



Cust Item ID:

Required Date: 11/02/09 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150



Packaging

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

Memo

0.00

Packaging

9/10/21 @ 50

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/10/21

W 9.10.21





# Picklist Print

October 19, 2009 12:59:24 PM

Page 1

Work Order ID: 52919

Parent Item: D3926-1RevA

Parent Item Name: Wedge

Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No			100	sf	321.6231	1.5196			



UHMW 1" Black



B 9-10-21

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	244.9752	
112186	126.5752	
112514	96.4	
112681	22	
Main Warehouse		
ST	76.6479	
108762	11	
109186	5	
110520	8	
110721	10.5602	
111354	42.0877	

112514



DART AEROSPACE LTD		Work Order:	52919
Description: Wedge		Part Number:	D3926-1
Inspection Dwg: D3926 Rev: A		Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

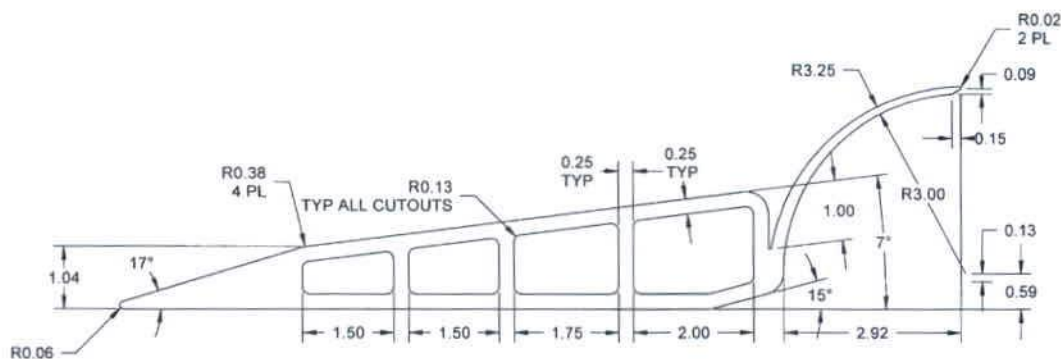
☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.04	+/-0.030	1.044	X			
1.50	+/-0.030	1.509	X			
1.50	+/-0.030	1.504	X			
1.75	+/-0.030	1.751	X			
2.00	+/-0.030	1.998	X			
2.92	+/-0.030	2.929	X			
1.00	+/-0.030	1.011	X			
0.25	+/-0.030	0.250	X			
0.25	+/-0.030	0.252	X			
3.71	+/-0.030	3.729	X			
1.00	+/-0.030	1.004	X			
14.01	+/-0.030	14.01	X			

Measured by: <u>LB</u>	Audited by: <u>S</u>	Prototype Approval:	N/A
Date: <u>9-10-21</u>	Date: <u>09/10/21</u>	Date:	N/A
Rev	Date	Change	Revised by
A	09.09.17	New Issue	KJ
			Approved
			<u>[Signature]</u>







**D3926-1 WEDGE**

**NOTES:**

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL  
REF DART SPEC MUHMWB10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

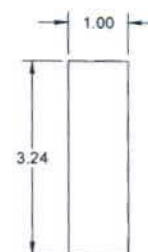
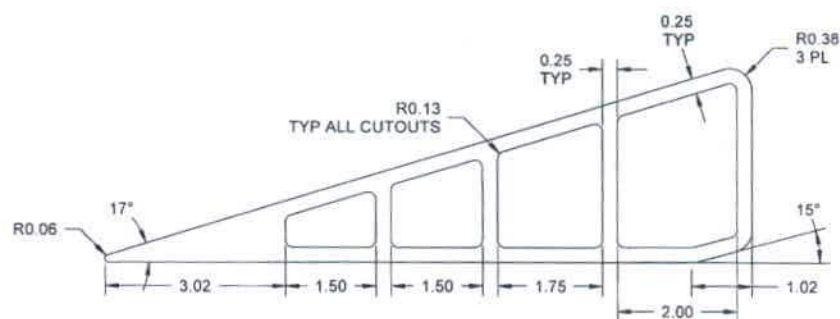
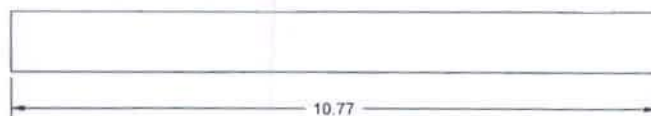
A NEW ISSUE		BY 09.07.23	
REV.	DESCRIPTION		BY DATE
DESIGN		<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE			09.07.23
DRAWING NO. D3926			REV. A
TITLE WEDGE			SCALE NTS
COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS UNCLASSIFIED AND IS RELEASED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

**RELEASED**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52919  
Pdt 09-10-19







SHOP COPY  
RETURN TO  
ENCINENITE  
UNCONTROLLED COPY  
SUBJECT TO CANCELLMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52919

RELEASED  
9/06/17/NP

NOTES:

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL  
REF DART SPEC MUHMBW10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

DESIGN	<i>JS</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA  DRAWING NO. <b>D3926</b>  TITLE <b>WEDGE</b>  COPYRIGHT © 2009 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL - ANY DISCLOSURE OR REPRODUCTION OF THE EXPRESS OR IMPLIED CONTENT HEREIN IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN APPROVAL OF THE DART AEROSPACE LTD.	REV. A
DRAWN	<i>JS</i>		SHEET 2 OF 2
CHECKED	<i>JS</i>		SCALE
MFG. APPR.	<i>JS</i>		NTS
APPROVED	<i>JS</i>		
DE APPR.	<i>JS</i>		
DATE	09.07.23		

